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Recent Alternatives to Chromate for Aluminum Conversion Coating

Final Report of NCMS Project No. 170604

This study extends and updates an earlier NCMS study completed in 1995. This new study compares the performance of 18 conversion coatings, including 17 chromate-free alternatives and 1 chromate-based control, from seven suppliers, on six aluminum alloys. Data from side-by-side testing is provided for three typical tests: salt spray corrosion resistance, contact electrical resistance, and paint adhesion.



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